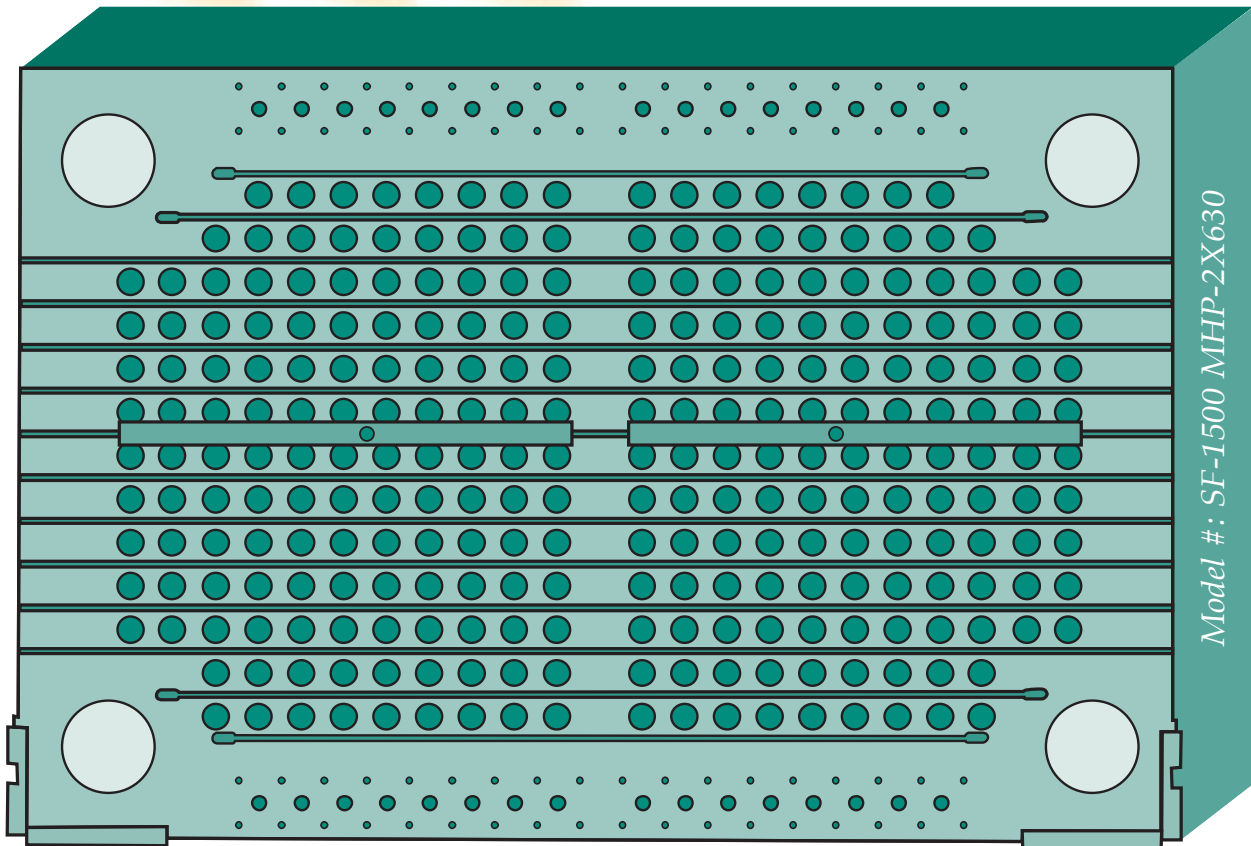


Press F-5

Stationary Platen – Nozzle Side

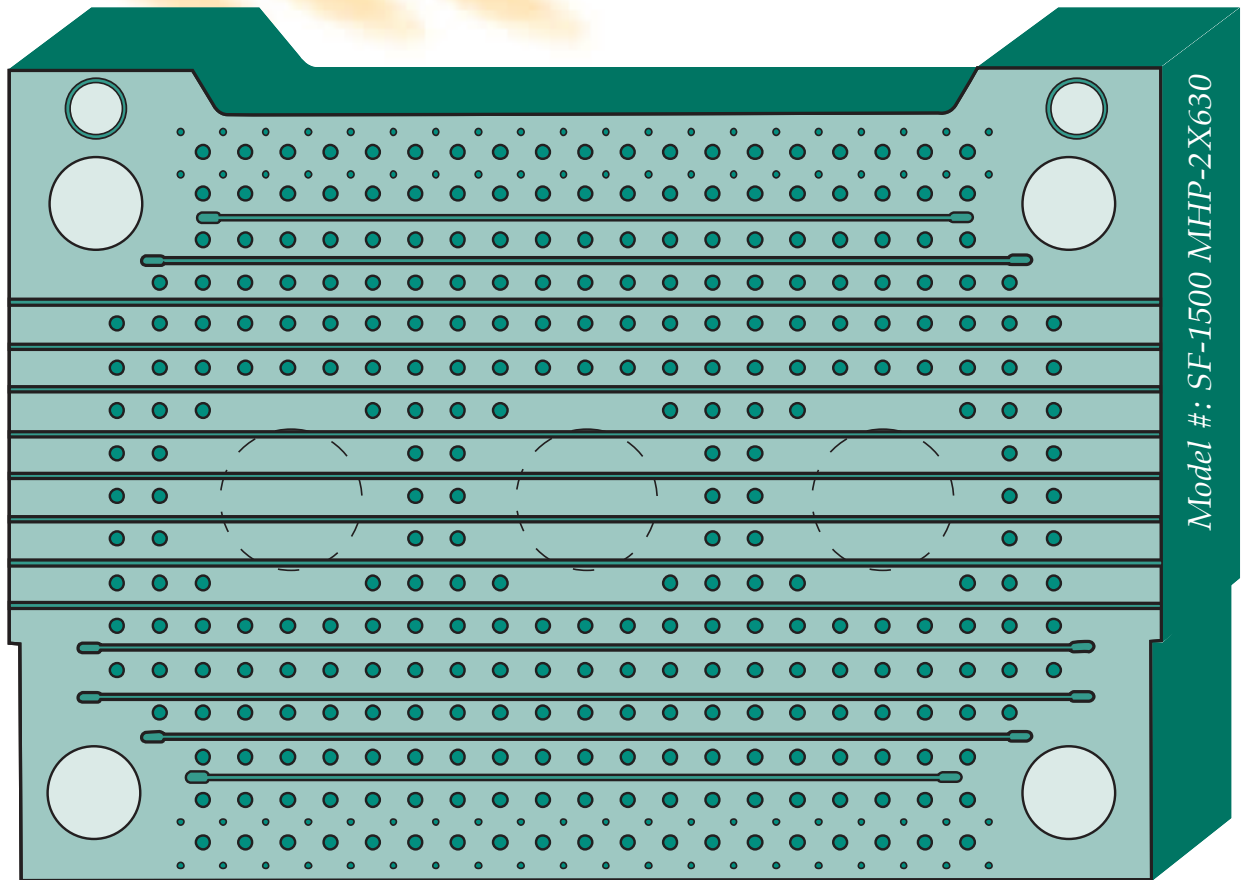


Machine Specifications

Clamp Force	1,500 Tons	Injection Rate (Styrene)	20 lbs./sec.
Platen Size	107.5"V X 162.5"H	Screw L/D Ratio	30/1
Distance Between Tie Bars	69"V X 125"H	Front Extruder Output Max. (Styrene) ...	3,600 lbs./hr.
Moving Platen Mold Capacity	35,000 lbs.	Rear Extruder Output Max. (Styrene) ...	3,600 lbs./hr.
Platen Thickness (Stationary/Moving)	12.5" / 31"	Nozzle Pattern (6" X 6" Spacing)	72"V X 120"H
Daylight (Max./Min.)	150" / 12"	Nozzle Locations Available	266
Stroke	108"	Electrical Controls	Siemens Simatic 505
Injection Capacity (Styrene)	200 lbs.	Sequential Injection	4 Shots

Press F-5

Moving Platen – Mold Side



Machine Specifications

Clamp Force	1,500 Tons	Stroke	120"
Platen Size	107.5"V X 162.5"H	Core Pull Circuits	2
Distance Between Tie Bars	69"V X 125"H	Core Pull Sequences	17
Moving Platen Mold Capacity	35,000 lbs.	Ejector Circuits	2
Platen Thickness (Stationary/Moving)	12.5" / 31"	Ejector Pattern (6" X 6" Spacing)	96"V X 132"H
Daylight (Max./Min.)	150" / 12"		