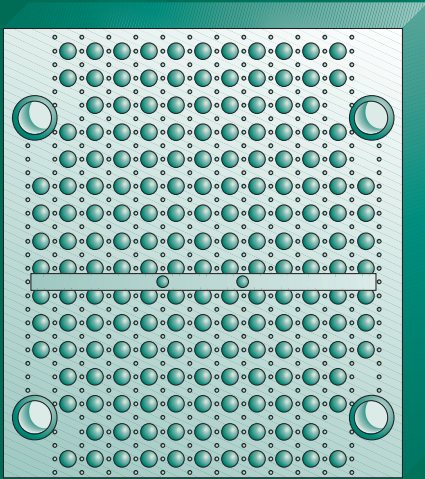


20/20 Custom Molded Plastics, Ltd.

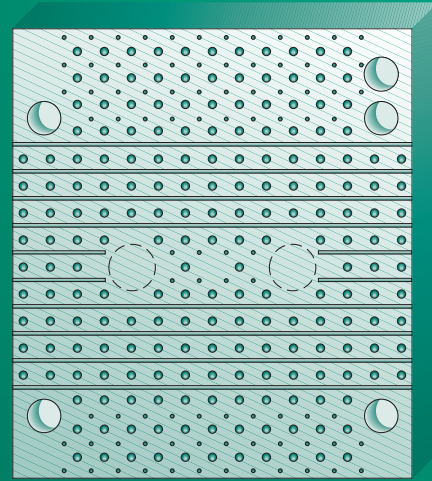
Press F-6

Serial #: N5000AA020014

Stationary Platen – Nozzle Side



Moving Platen – Mold Side



Machine Specifications

Clamp Force	500 Tons
Platen Size	98" V X 89" H
Distance Between Tie Bars	58.5" V X 67.5" H
Moving Platen Mold Capacity.....	35,000 lbs.
Platen Thickness (Stationary/Moving)	12.5" / 10"
Daylight (Max./Min.).....	120" / 12"
Stroke	108"
Injection Capacity (Polystyrene)	150 lbs.
Injection Rate (Polystyrene).....	20 lbs./sec.
Screw L/D Ratio	30/1

Extruder Output Max. (Polystyrene)	2,600 lbs./hr.
Nozzle Pattern (6" X 6" Spacing)	90" V X 72" H
Nozzle Locations Available.....	186
Electrical Controls	B&R Industrial PC Control
Sequential Injection	8 Shots
Core Pull Circuits	2
Core Pull Sequences	17
Ejector Circuits	1
Ejector Pattern (6" X 6" Spacing)	90" V X 84" H
Ejector Locations Available	201