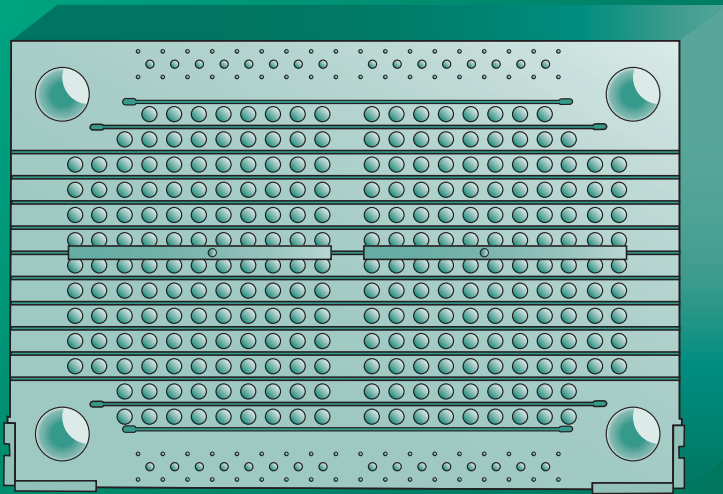


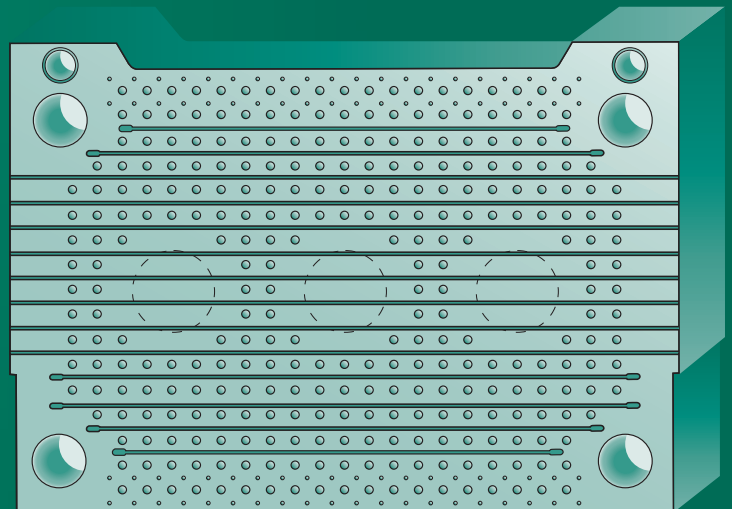
# Press F-7

Serial #: N5900AA020004

## Stationary Platen – Nozzle Side



## Moving Platen – Mold Side



## Machine Specifications

Clamp Force ..... 1,500 Tons  
Platen Size ..... 107"V X 161"H  
Distance Between Tie Bars ..... 69"V X 125"H  
Moving Platen Mold Capacity ..... 35,000 lbs.  
Platen Thickness (Stationary/Moving) ..... 12.5" / 31"  
Daylight (Max./Min.) ..... 150" / 12"  
Stroke ..... 120"  
Injection Capacity (Polystyrene) ..... 200 lbs.  
Injection Rate (Polystyrene) ..... 20 lbs./sec.  
Screw L/D Ratio ..... 30/1

Front Extruder Output Max. (Polystyrene) ..... 3,600 lbs./hr.  
Rear Extruder Output Max. (Polystyrene) ..... 3,600 lbs./hr.  
Nozzle Pattern (6" X 6" Spacing) ..... 72"V X 120"H  
Nozzle Locations Available ..... 266  
Electrical Controls ..... B&R Industrial PC Control  
Sequential Injection ..... 4 Shots  
Core Pull Circuits ..... 2  
Core Pull Sequences ..... 17  
Ejector Circuits ..... 2  
Ejector Pattern (6" X 6" Spacing) ..... 96"V X 132"H