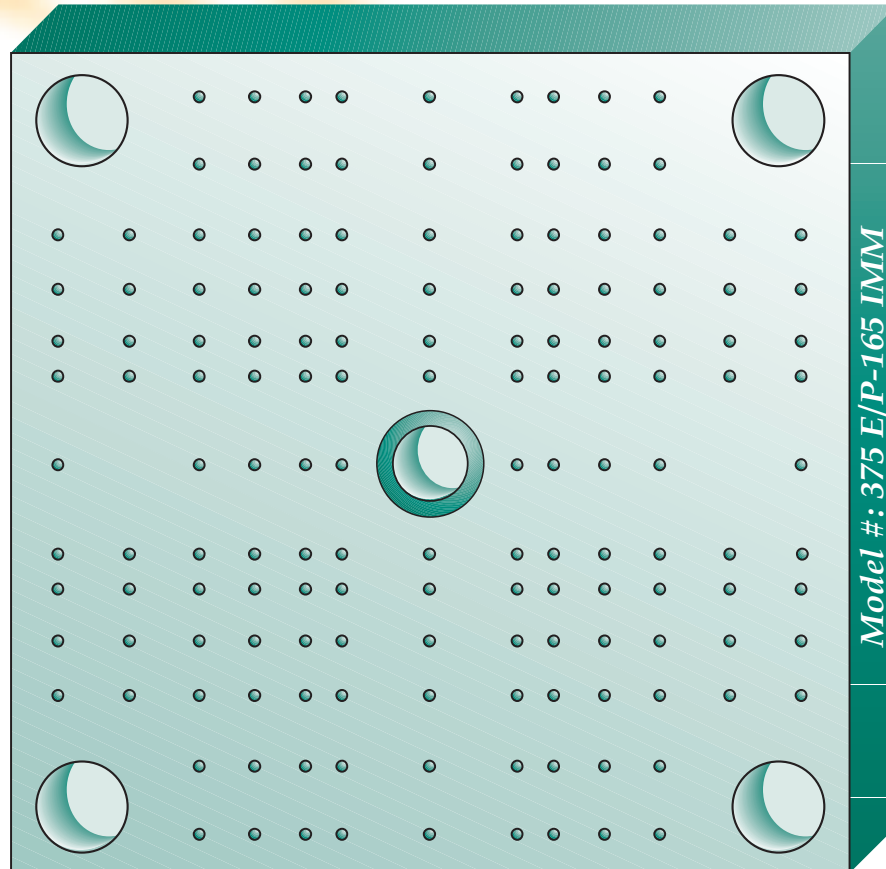


Press HP-1

375 Ton Cincinnati-Milacron Stationary Platen – Mold Side

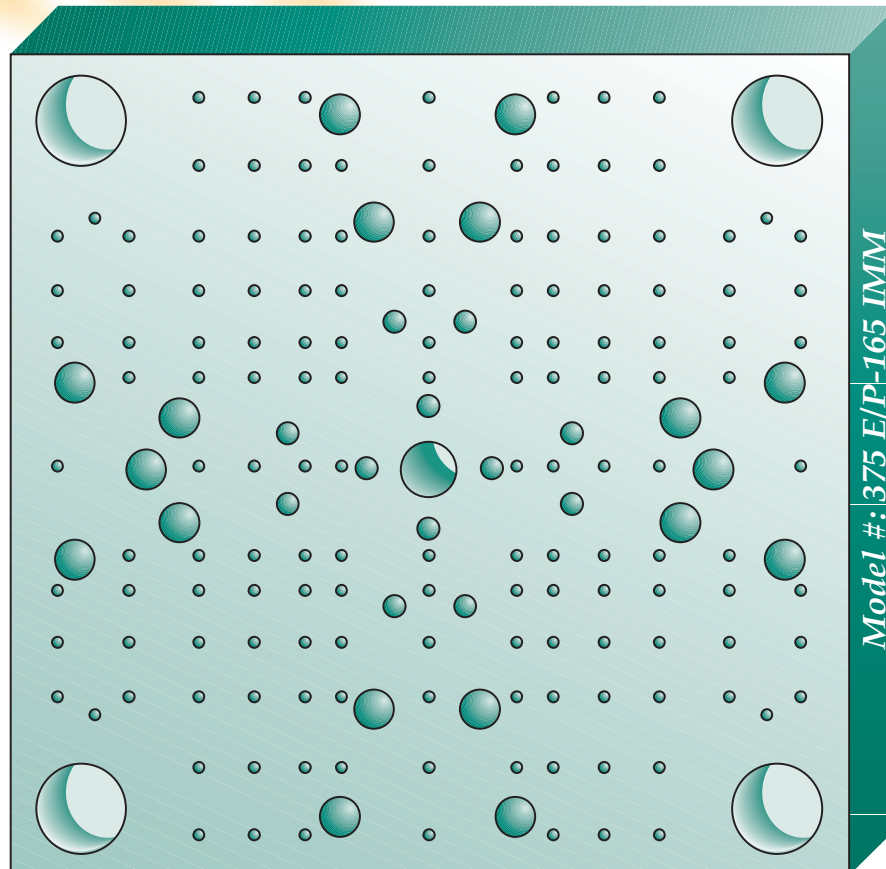


Machine Specifications

| | | | |
|--|--------------------------------|---|----------------------------|
| Clamp Force | 375 Tons | Injection Capacity (Polystyrene) | 165 oz. |
| Platen Size | 47" X 47" | Injection Rate (Polystyrene) | 15.4 oz./sec. |
| Distance Between Tie Bars | 34-1/4" X 34-1/4" | Screw L/D Ratio | 20/1 |
| Platen Thickness (Stationary/Moving) ... | 9-1/2" / 6-3/4" | Screw Speed (Max. RPM @500 psi) | 153 |
| Daylight (Max./Min.) | 39-1/2" / 7-1/2" | Hydraulic Pump Capacity (GPM @ 100 psi) | 158 |
| Stroke | 32" | Hydraulic Eject | Moving Half – Multi Stroke |
| Electrical Controls | Cincinnati Milacron CAMAC 486C | Core Pull | Two Circuits |
| Injection Pressure (Max. psi) | 20,000 | | |

Press HP-1

375 Ton Cincinnati-Milacron Moving Platen – Mold Side



Machine Specifications

| | | | |
|--|--------------------------------|---|----------------------------|
| Clamp Force | 375 Tons | Injection Capacity (Polystyrene) | 165 oz. |
| Platen Size | 47" X 47" | Injection Rate (Polystyrene) | 15.4 oz./sec. |
| Distance Between Tie Bars | 34-1/4" X 34-1/4" | Screw L/D Ratio | 20/1 |
| Platen Thickness (Stationary/Moving) ... | 9-1/2" / 6-3/4" | Screw Speed (Max. RPM @500 psi) | 153 |
| Daylight (Max./Min.) | 39-1/2" / 7-1/2" | Hydraulic Pump Capacity (GPM @ 100 psi) | 158 |
| Stroke | 32" | Hydraulic Eject | Moving Half – Multi Stroke |
| Electrical Controls | Cincinnati Milacron CAMAC 486C | Core Pull | Two Circuits |
| Injection Pressure (Max. psi) | 20,000 | | |