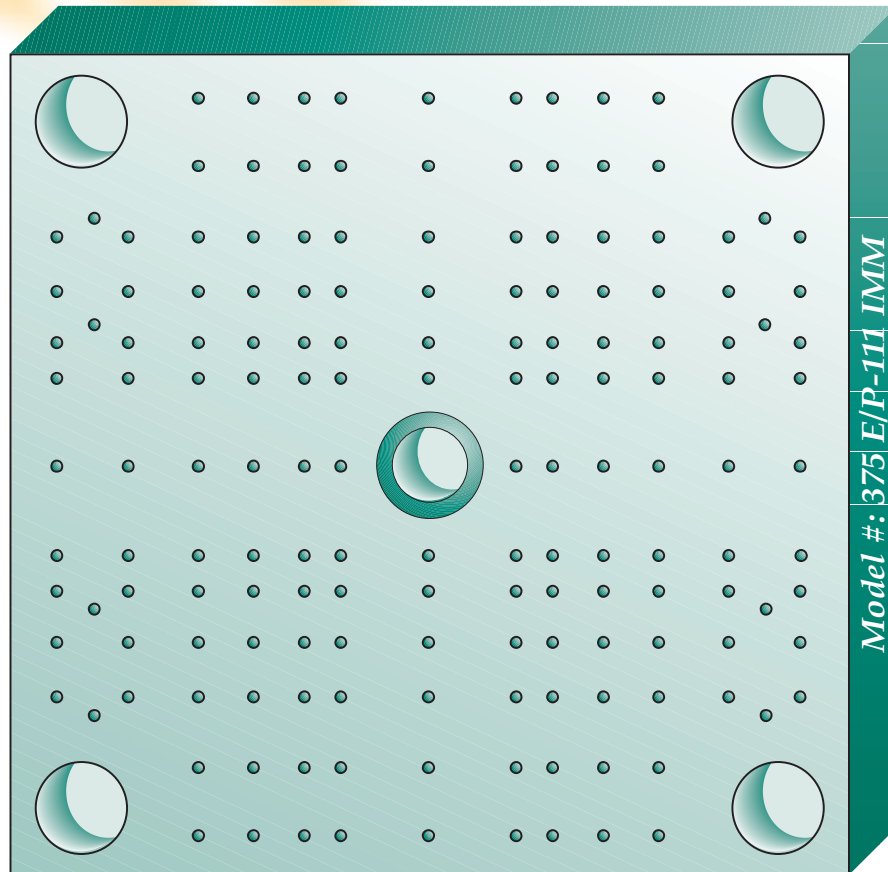


Press HP-2 and HP-3

375 Ton Cincinnati-Milacron Stationary Platen – Mold Side

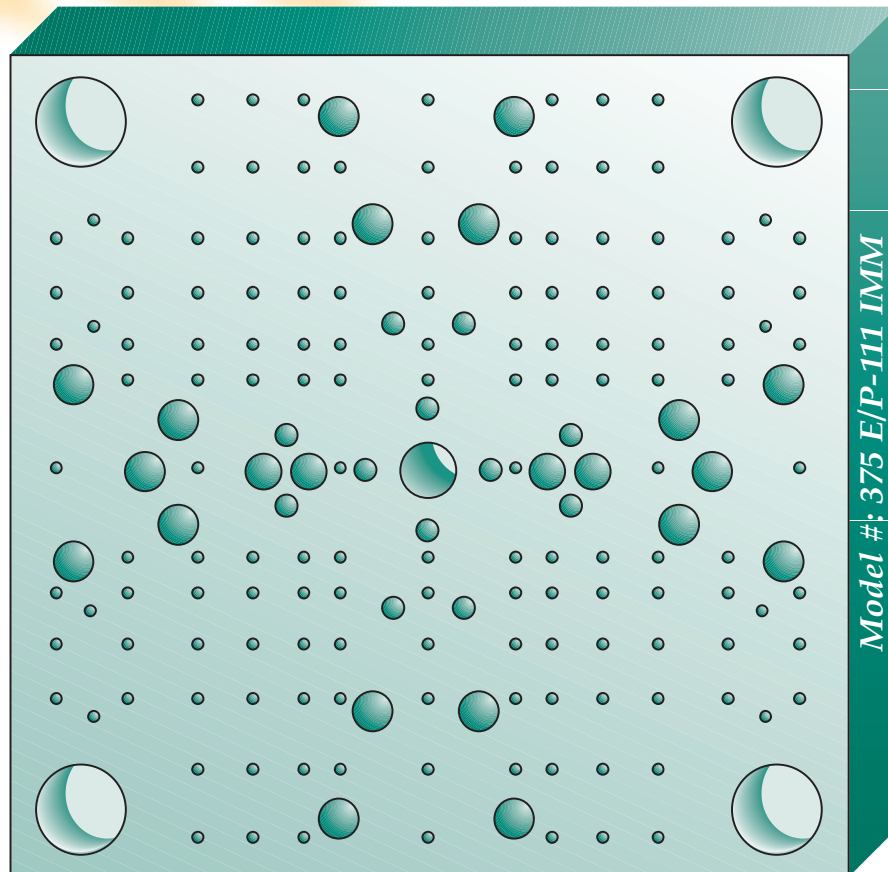


Machine Specifications

Clamp Force	375 Tons	Injection Capacity (Polystyrene)	111 oz.
Platen Size	47" X 47"	Injection Rate (Polystyrene)	15.4 oz./sec.
Distance Between Tie Bars	34-1/4" X 34-1/4"	Screw L/D Ratio	20/1
Platen Thickness (Stationary/Moving) ...	9-1/2" / 6-3/4"	Screw Speed (Max. RPM @500 psi)	153
Daylight (Max./Min.)	39-1/2" / 7-1/2"	Hydraulic Pump Capacity (GPM @ 100 psi)	158
Stroke	32"	Hydraulic Eject	Moving Half – Multi Stroke
Electrical Controls	Cincinnati Milacron CAMAC 486C	Core Pull	Two Circuits
Injection Pressure (Max. psi)	20,000		

Press HP-2 and HP-3

375 Ton Cincinnati-Milacron Moving Platen – Mold Side



Machine Specifications

Clamp Force	375 Tons	Injection Capacity (Polystyrene)	111 oz.
Platen Size	47" X 47"	Injection Rate (Polystyrene)	15.4 oz./sec.
Distance Between Tie Bars	34-1/4" X 34-1/4"	Screw L/D Ratio	20/1
Platen Thickness (Stationary/Moving) ...	9-1/2" / 6-3/4"	Screw Speed (Max. RPM @500 psi)	153
Daylight (Max./Min.)	39-1/2" / 7-1/2"	Hydraulic Pump Capacity (GPM @ 100 psi)	158
Stroke	32"	Hydraulic Eject	Moving Half – Multi Stroke
Electrical Controls	Cincinnati Milacron CAMAC 486C	Core Pull	Two Circuits
Injection Pressure (Max. psi)	20,000		