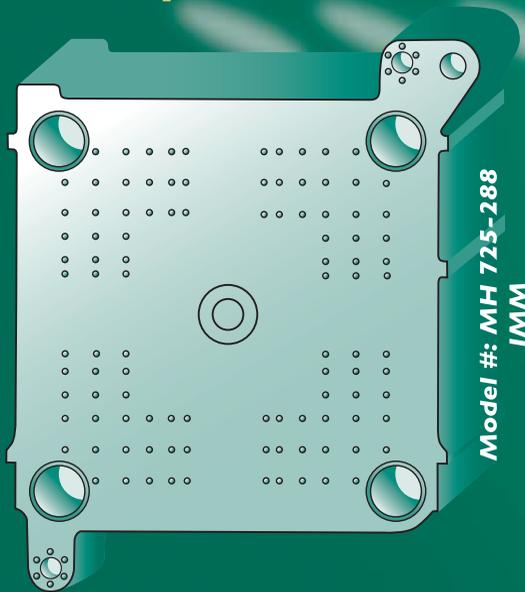


20/20 Custom Molded Plastics, Ltd.

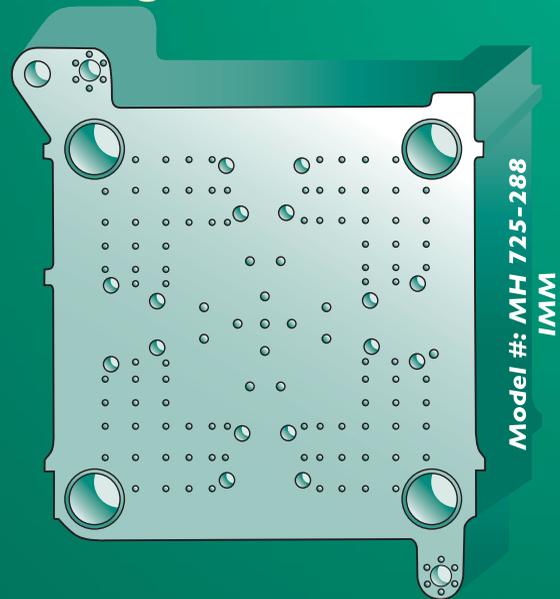
Press HP-4

Serial #: H07A0400083

725 Ton Cincinnati-Milacron Stationary Platen – Mold Side



Moving Platen – Mold Side



Machine Specifications

Clamp Force 725 Tons
Platen Size 55" X 55"
Distance Between Tie Bars 37.5" X 37.5"
Platen Thickness (Stationary/Moving) 16.9" / 6.75"
Daylight (Max./Min.) 70" / 18"
Stroke 52"
Electrical Controls Cincinnati Milacron CAMAC 486C
Injection Pressure (Max. psi) 20,000

Injection Capacity (Polystyrene) 288 oz.
Injection Rate (Polystyrene) 15.0 oz./sec.
Screw L/D Ratio 22.4/1
Screw Speed (Max. RPM @500 psi) 86
Hydraulic Pump Capacity (GPM @ 100 psi) 182
Hydraulic Eject Moving Half – Multi Stroke
Ejector Stroke (Max.) 7.8"
Core Pull Two Circuits