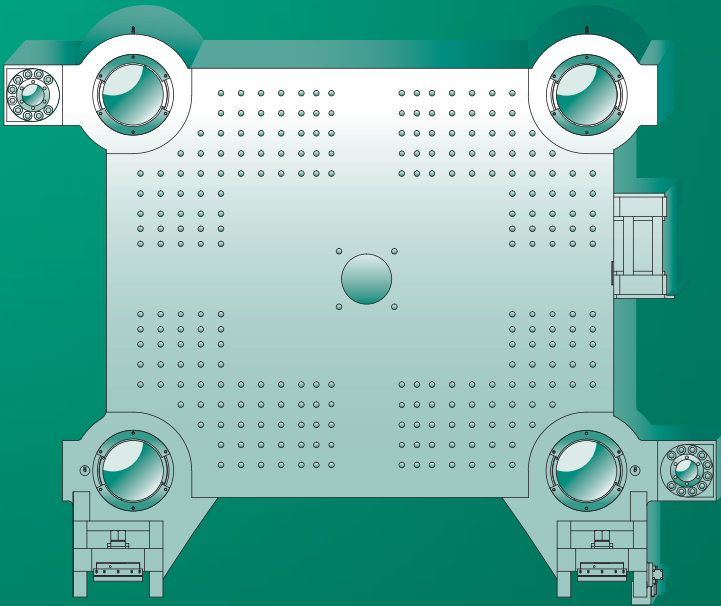


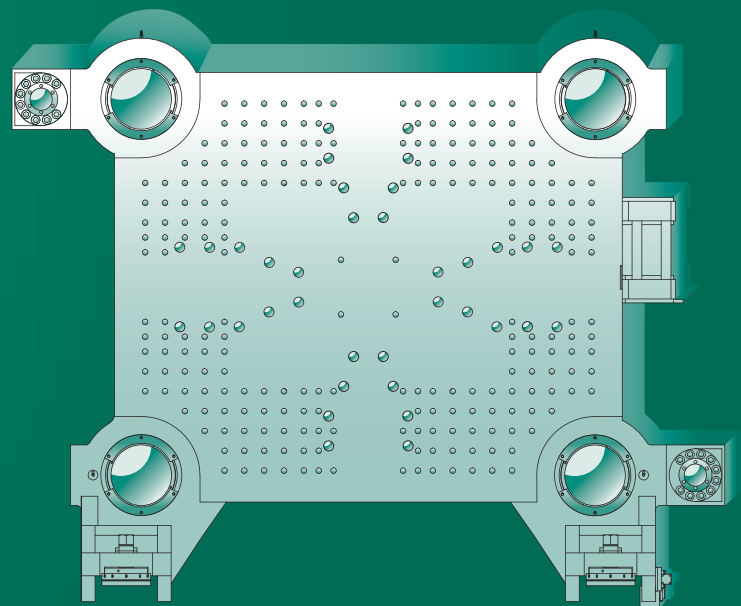
Press HP-5

Serial #: M7701AA050016

2600 Ton Cincinnati-Milacron Stationary Platen – Mold Side



Moving Platen – Mold Side



Machine Specifications

Clamp Force	2585 Tons
Platen Size	86.6" X 102.4"
Distance Between Tie Bars	63.6" X 79.3"
Platen Thickness (Stationary/Moving)	37" / 22"
Daylight (Max./Min.)	145.7" / 27.6"
Stroke	118.1"
Electrical Controls	Mosaic 2.0 MS
Injection Pressure (Max. psi)	21,700
Die Locating Ring I.D.	5.0"

Injection Capacity (Polystyrene)	769 oz.
Injection Rate (Polystyrene)	56.0 oz./sec.
Screw L/D Ratio	20/1
Screw Speed (Max. RPM @2300 psi)	97
Hydraulic Pump Capacity (GPM @ 100 psi)	268
Hydraulic Eject	Moving Half – Multi Stroke
Ejector Stroke (Max.)	13.8"
Core Pull	Two Circuits