

# 20/20 Custom Molded Plastics, LLC

Holiday City, Ohio - High Pressure, Plant #2

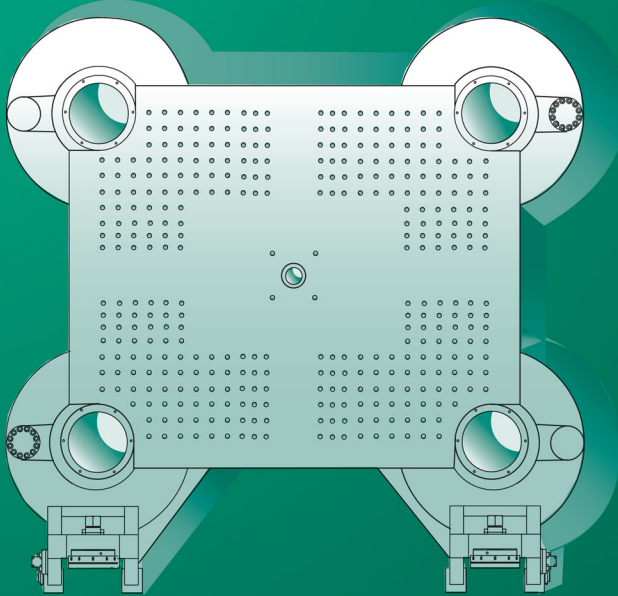
## Press HP-14, HP-15

Serial Numbers: M4801AA020015, M4801AA020016

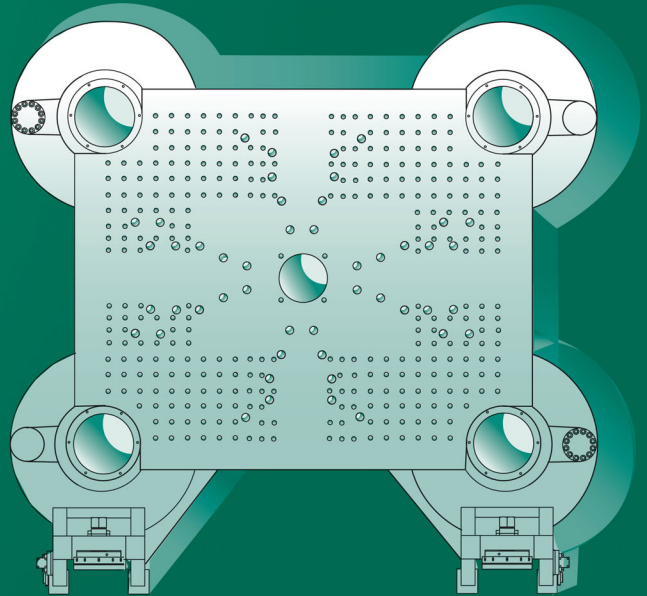
### 3000 Ton Cincinnati-Milacron

Year Built: 2022

#### Stationary Platen – Mold Side



#### Moving Platen – Mold Side



### Machine Specifications

Clamping Force ..... 3,035 Tons  
Platen Size (HxV)..... 112.0" x 95.3"  
Distance Between Tie Bars (HxV) ..... 85.6" x 68.8"  
Platen Thickness (Stationary) ..... 37"  
Daylight (Max)..... 212.6"  
Clamp Stroke ..... 181.1"  
Press Controls ..... Mosaic Plus  
Injection Pressure (Max psi.) ..... 27,480  
Mold Locating Ring I.D.....5"  
Hydraulic Valve Gate Controls ..... 72

Injection Capacity (HDPE) ..... 1,539 oz.  
Injection Rate ..... 240 Cu. In./sec.  
Screw L/D Ratio ..... 30:1  
Screw Speed (Max RPM @2300 psi)..... 70  
Ejector Stroke (Max) ..... 15.7"  
Core Pull..... 4 Circuits  
Min / Max Mold Thickness ..... 31.5" / 122"  
Max Mold Weight ..... 165,340 lbs  
Hot Runner Controls ..... 120 Zones  
Distance Between Inj. Points..... N/A