

Bluffton, Indiana - High Pressure, Plant #3

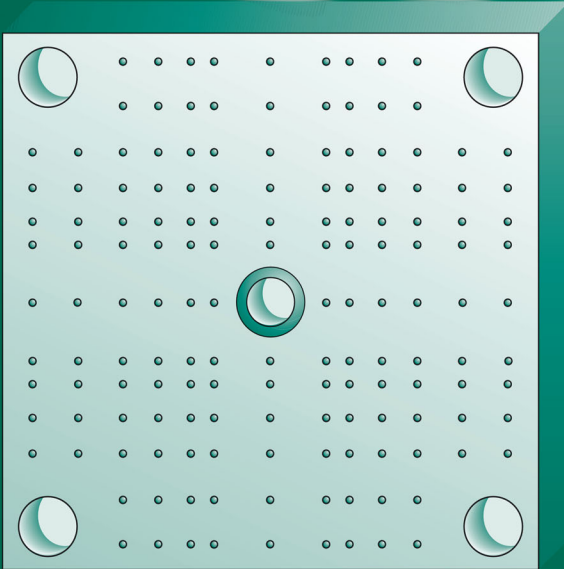
Press HP-1, HP-2

Serial Numbers: 4083A21/84-45 ROO, 4083A21/84-46 ROO

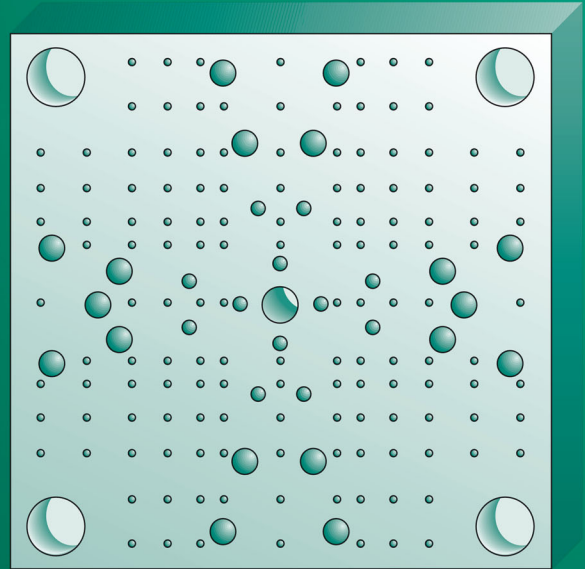
375 Ton Cincinnati-Milacron

Year Built: 1984

Stationary Platen – Mold Side



Moving Platen – Mold Side



Machine Specifications

Clamping Force..... 375 Tons
 Platen Size (HxV) 47" x 47"
 Distance Between Tie Bars (HxV)..... 34.25" x 34.25"
 Platen Thickness (Stationary) 9.5"
 Daylight (Max) 39.5"
 Clamp Stroke 32"
 Press Controls..... Cincinnati / Milacron CAMAC 486C
 Injection Pressure (Max psi.) 20,000
 Mold Locating Ring I.D.....4"
 Hydraulic Valve Gate Controls N/A

Injection Capacity (GPPS)..... 111 oz.
 Injection Rate 15.4 Cu. In./sec.
 Screw L/D Ratio 20:1
 Screw Speed (Max RPM @500 psi)..... 153
 Ejector Stroke (Max) 6"
 Core Pull 2 Circuits
 Min / Max Mold Thickness 7.5" / 33.5"
 Max Mold Weight..... N/A
 Hot Runner Controls..... N/A
 Distance Between Inj. Points..... N/A

20/20 Custom Molded Plastics, LLC

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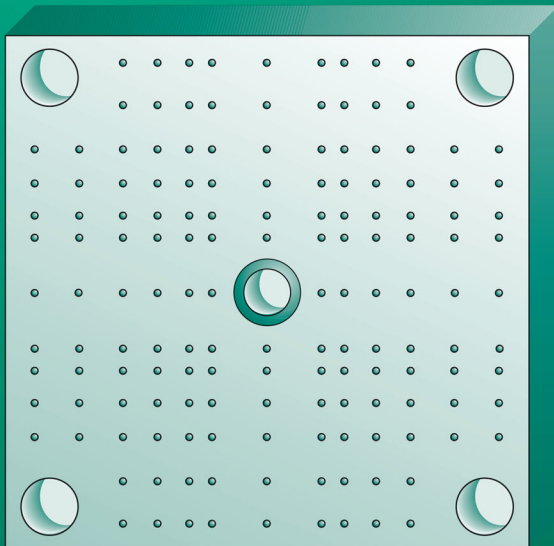
Press HP-3

Serial Number: 4073A21/89-05 R00

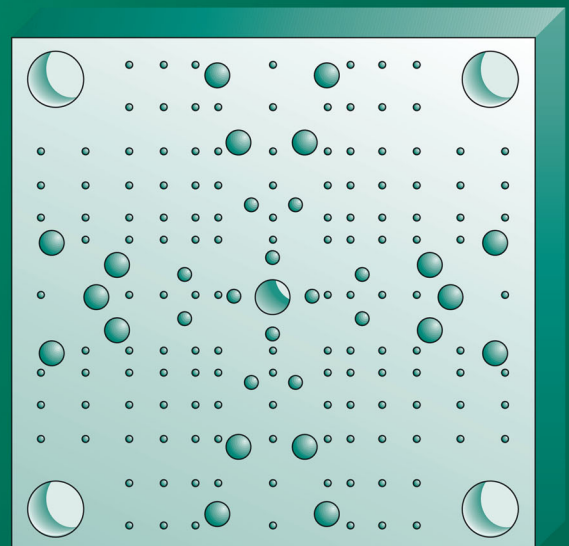
375 Ton Cincinnati-Milacron

Year Built: 1989

Stationary Platen – Mold Side



Moving Platen – Mold Side



Machine Specifications

Clamping Force..... 375 Tons
Platen Size (HxV) 47" x 47"
Distance Between Tie Bars (HxV)..... 34.25" x 34.25"
Platen Thickness (Stationary) 9.5"
Daylight (Max) 39.5"
Clamp Stroke 32"
Press Controls..... Cincinnati / Milacron CAMAC 486C
Injection Pressure (Max psi.) 20,000
Mold Locating Ring I.D.....4"
Hydraulic Valve Gate Controls N/A

Injection Capacity (GPPS)..... 165 oz.
Injection Rate 15.4 Cu. In./sec.
Screw L/D Ratio 20:1
Screw Speed (Max RPM @500 psi)..... 153
Ejector Stroke (Max) 6"
Core Pull Circuits 2
Min / Max Mold Thickness 7.5" / 33.5"
Max Mold Weight..... N/A
Hot Runner Controls..... N/A
Distance Between Inj. Points..... N/A

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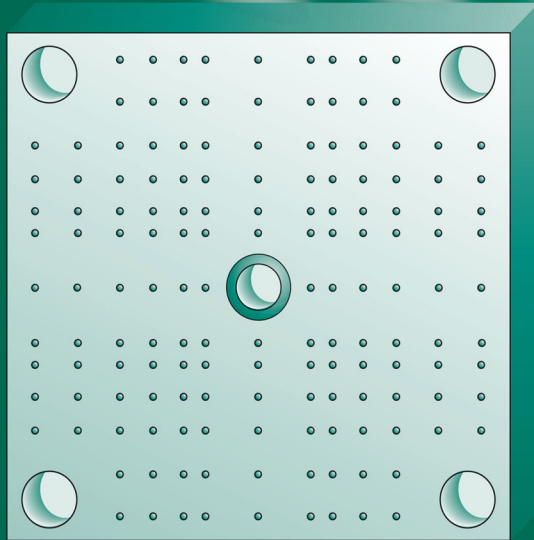
Press HP-4

Serial Number 4083A2177006

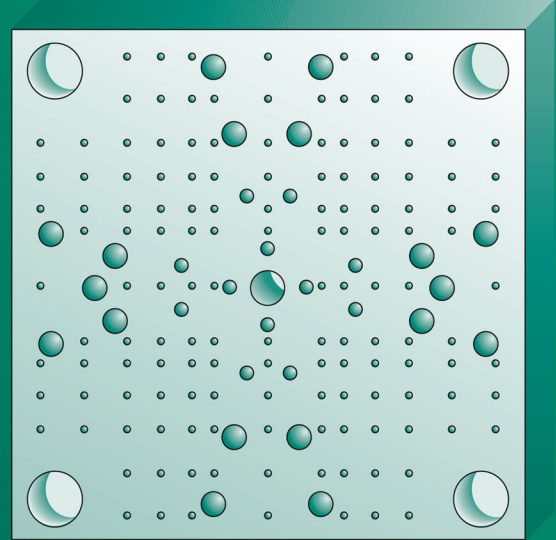
375 Ton Cincinnati-Milacron

Year Built: 2018

Stationary Platen – Mold Side



Moving Platen – Mold Side



Machine Specifications

Clamping Force..... 375 Tons
Platen Size (HxV) 47" x 47"
Distance Between Tie Bars (HxV)..... 34.25" X 34.25"
Platen Thickness (Stationary) 9.5"
Daylight (Max) 39.5"
Clamp Stroke 32"
Press Controls CAMAC 486C
Injection Pressure (Max psi.) 20,000
Mold Locating Ring I.D.....4"
Hydraulic Valve Gate Controls N/A

Injection Capacity (GPPS)..... 182 oz.
Injection Rate 15.4 Cu. In./sec.
Screw L/D Ratio 20:1
Screw Speed (Max RPM @500 psi)..... 153
Ejector Stroke (Max) 6"
Core Pull 2 Circuits
Min / Max Mold Thickness 7.5" / 33.5"
Max Mold Weight..... N/A
Hot Runner Controls..... N/A
Distance Between Inj. Points..... N/A