

# 20/20 Custom Molded Plastics, LLC

Holiday City, Ohio - High Pressure, Plant #2

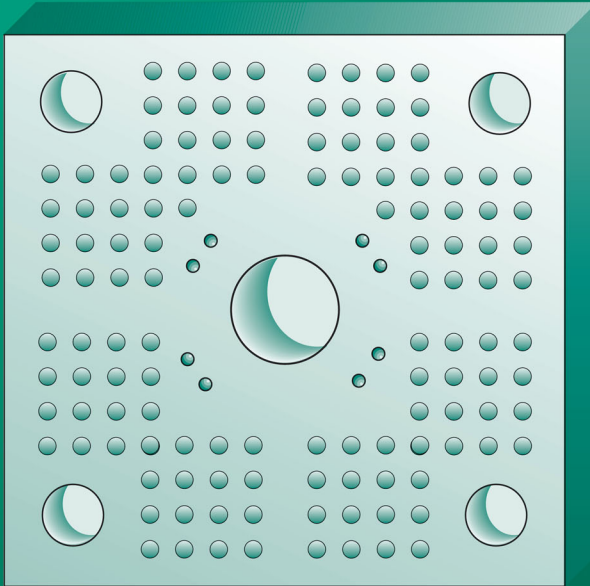
## Press HP-17

Serial Number: S85A0500058

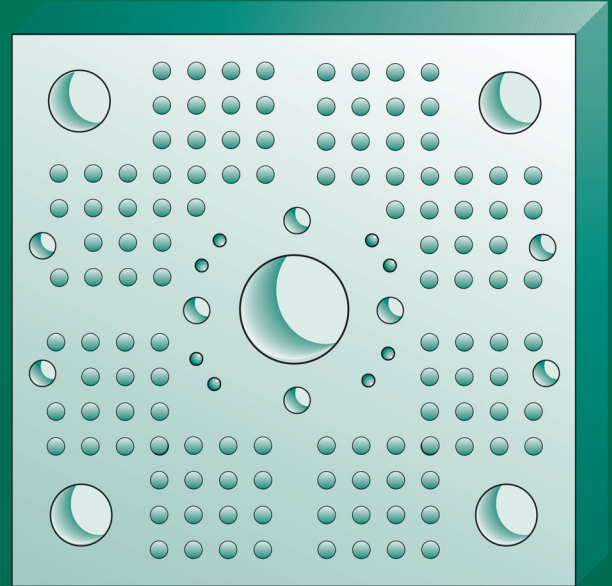
### 85 Ton Cincinnati-Milacron

Year Built: 2000

#### Stationary Platen – Mold Side



#### Moving Platen – Mold Side



### Machine Specifications

Clamping Force ..... 85 Tons  
Platen Size (HxV) ..... 24.41" x 22.54"  
Distance Between Tie Bars (HxV) ..... 15.94" x 14.17"  
Platen Thickness (Stationary / Moving) ..... 4.5" / 6.75"  
Daylight (Max) ..... 27.95"  
Clamp Stroke ..... 12.2"  
Press Controls ..... N/A  
Injection Pressure (Max psi.) ..... 23,688  
Mold Locating Ring I.D. .... 4"  
Hydraulic Valve Gate Controls ..... N/A

Injection Capacity (GPPS) ..... 4.44 oz.  
Injection Rate ..... 8.11 Cu. In./sec.  
Screw L/D Ratio ..... 20:1  
Screw Speed (Max RPM @2300 psi) ..... 312  
Ejector Stroke (Max) ..... 4.72"  
Core Pull Circuits ..... N/A  
Min / Max Mold Thickness ..... 15.75" / 5.91"  
Max Mold Weight ..... 1,528 lbs.  
Hot Runner Controls ..... N/A  
Distance Between Inj. Points ..... N/A